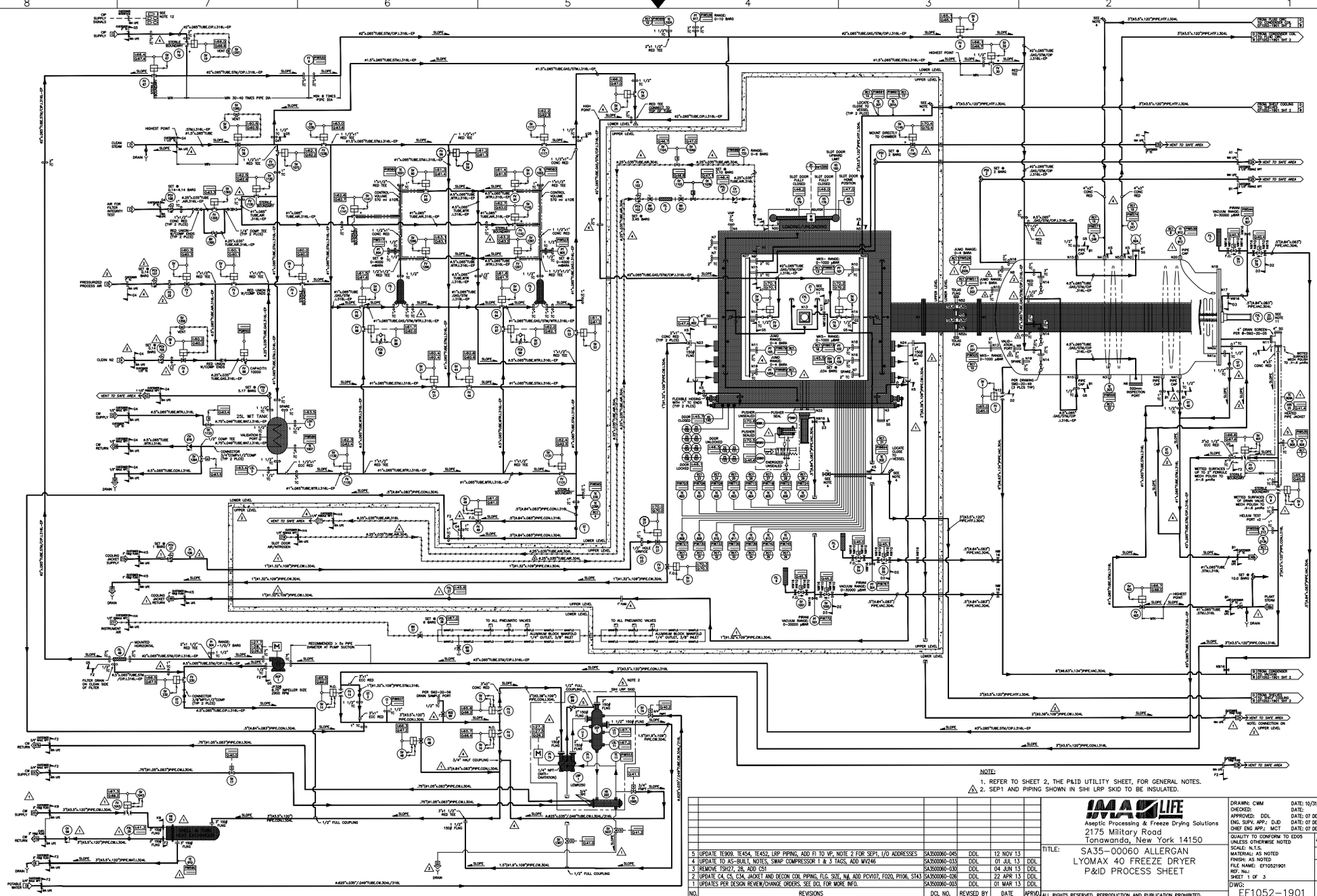

NOTE:

1. REFER TO SHEET 2, THE P&ID UTILITY SHEET, FOR GENERAL NOTES.
2. SEP1 AND PIPING SHOWN IN SIHI LRP SKID TO BE INSULATED.

NO.	REVISIONS	DCL NO.	REVISED BY	DATE	APRVD.
5	UPDATE TE909, TE454, TE452, LRP PIPING, ADD FI TO VP, NOTE 2 FOR SEP1, I/O ADDRESSES	SA3500060-045	DDL	12 NOV 13	
4	UPDATE TO AS-BUILT, NOTES, SWAP COMPRESSOR 1 & 3 TAGS, ADD MV246	SA3500060-033	DDL	01 JUL 13	DDL
3	REMOVE TSH27, 28, ADD CS1	SA3500060-030	DDL	04 JUN 13	DDL
2	UPDATE C4, C5, C34, JACKET AND DECON COIL PIPING, FLG. SIZE, N/A, ADD PCV107, FO20, PI106, ST43	SA3500060-026	DDL	22 APR 13	DDL
1	UPDATES PER DESIGN REVIEW/CHANGE ORDERS. SEE DCL FOR MORE INFO.	SA3500060-003	DDL	01 MAR 13	DDL

IMA LIFE
Aseptic Processing & Freeze Drying Solutions
2175 Military Road
Tonawanda, New York 14150

TITLE: SA35-00060 ALLERGAN
LYOMAX 40 FREEZE DRYER
P&ID PROCESS SHEET

DRAWN: CWM	DATE: 10/31/12
CHECKED:	DATE:
APPROVED: DDL	DATE: 07 DEC 12
ENG. SUPV.: APP.: DJD	DATE: 07 DEC 12
CHIEF ENG APP.: MCT	DATE: 07 DEC 12
QUALITY TO CONFORM TO ED05 UNLESS OTHERWISE NOTED	
SCALE: N.T.S.	DO NOT SCALE
MATERIAL: AS NOTED	
FINISH: AS NOTED	SIZE
FILE NAME: EF10521901	D
REF. No.:	
SHEET 1 OF 3	REV.
DWG: EF1052-1901	5

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